



ULTIMATE-BOND[™] TECHNICAL DATA SHEET

4 gal Ultimate-Bond Adhesive – 80ADHULTBOND4GD

Moisture Cured Urethane Flooring Adhesive

Special Features

- Holds ridges well, non slumping
- Moisture cured
- Excellent all around choice for adhering to multiple surfaces
- Strong shear strength
- Easier spread than most moisture cured urethanes

Product Description

ULTIMATE[™]RB Contractor's Urethane Adhesive is a urethane based, high-strength adhesive for professional flooring installation. It qualifies for LEED credits.

Long open time allows for easy installations. It grabs, holds and keeps flooring in place. This adhesive is waterproof when fully cured and will not dissolve if it gets wet; however, it will not prevent moisture-related damages to wood flooring.

The adhesive spreads easily and has a non-slump formula that will help ensure contact and adhesive transfer. It allows fast installation even with complicated patterns due to its strong green grab. It offers superior flexibility and is designed to keep the flooring in place, yet allow for normal movement during seasonal changes to the flooring.

Pre-Installation Checklist

A successful installation requires proper preparation of the sub floor. Read and understand all applicable guidelines and technical data sheets before installation. Follow industry standards and flooring manufacturer's recommendations for sub floor moisture content, design, layout and application of flooring materials. Backing of all flooring material must be solid and sound and free of any anti-adherents. All slab constructions must meet the specific requirements of the floor covering to be installed.

Sub Floor Examination

Prior to installation, the sub floor must be checked according to NAWFA installation guidelines. It must be solid and sound, flat, permanently dry, clean, free of chips, indentations and anti-adherents, as well as resistant to pressure and tension. Moisture content of all floors must be measured before installation.

When installing prefinished engineered wood flooring, moisture content in concrete sub floors must be below 3#/24h/1,000 sq. ft. using the Calcium Chloride Test or below 85% RH using an in-situ probe per ASTM F1869 and F2170.

Sub Floor Preparation

Depending on type and condition of sub floor, a mechanical treatment (e.g. mechanical brushing, grinding or sanding) may be required. Intensity of such work must be determined at the site by the installer. Dust, paint, residual adhesives or other surface contaminants must be removed by suitable means. Cleaning the surface with an industrial vacuum cleaner is recommended. Cracks and gaps must be filled with concrete crack filler unless they are expansion joints. Level when necessary to $\frac{3}{16}$ inches within 10 feet. Heated sub floors, gypcrete, wooden sub floors, levelers, patches and light weight concrete must be primed. Fast curing cementitious leveling or patching compounds might reduce the flash and work time of water based products due to absorption.

Installation Procedure

Spread the adhesive with the appropriate notched trowel. Avoid excessive adhesive thickness by passing the trowel evenly through the adhesive at a 45 degree angle. There is no flash time, so installation should begin immediately. Lay the flooring into the adhesive, correctly position it and press down firmly. Rolling is neither required nor recommended. Be sure to check the boards at regular intervals to make certain good adhesive transfer from sub floor to flooring is achieved. Resilient flooring that's curved or bowed over low spots should be weighted down until the adhesive cures.

Any adhesive on the surface of the flooring must be cleaned up immediately to prevent damage to the finish.

Storage

Place plastic bag across top of pail. Place lid on pail and seal tightly. Turn pail over and store in a cool dry place.

Limitations

When using other than ULTIMATERB products in conjunction with ULTIMATERB primers, sealers, leveling compounds, or adhesives, ULTIMATERB denies any and all responsibility for any ensuing problems and/or damages without prior written authorization from ULTIMATERB.

Do not install solid wood below grade. Do not use on concrete with curing agents or sealers except approved ULTIMATERB Sealers. Do not use on damp sub floors. Do not install wood flooring with a moisture reading above 9%. Do not use adhesive as a leveling material.

In case of accident, injury, spill or exposure, see SDS sheet for information. Consult technical data sheet for updated information.

The foregoing representations are based on the results of our most current product and material testing within a controlled environment and are of a non-obligatory advisory nature only. As such, they do not constitute an express or implied warranty of any kind including the Warranty of Merchantability and/or Fitness for a Particular Purpose. Because we have no control over the actual quality of workmanship, materials used and worksite conditions, ULTIMATERB will in no event be liable for any incidental and/or consequential damages. Therefore, we strongly recommend that prior on-site testing be conducted to refer to and study the suitability of the product for the intended purpose. With the release of this technical information sheet all its prior versions become invalid. For warranty and warranty disclaimer information please see our Limited Lifetime Warranty.

General Features

- LEED qualified
- Contains no water
- Contains no chlorinated solvents
- Nonflammable
- High solids content
- Ozone friendly
- Isocyanate based Urethane for strong bond
- Freeze/thaw stable

Installation Features

- Wet lay – no flash time required
- Non-slump formula
- No rolling required
- Long open time
- Spreads easily
- Higher temp & RH will shorten drying time
- Cleans with urethane cleaner

Long Term Features

- Resistant against aging
- Suitable for radiant heat systems with primer
- Allows normal dimensional changes in wood flooring
- Adhesive is waterproof when cured

Approved Flooring

- Rubber Flooring
- Underlayments
- Engineered Wood Flooring
- Laminate Flooring
- Parquet
- Do not use with Bamboo or Eucalyptus

Approved Sub Floors

- Concrete Slabs
- OSB (underlayment grade)
- Plywood (underlayment grade)
- Felt backed Sheet Vinyl (well bonded, sanded, asbestos-free)
- Ceramic Tiles
- Stone, Terrazzo
- Cured Leveling Compounds
- Radiant Heated Sub Floors
- Metal Floors
- Epoxy Sealers (100% solid, cured)

Approved Trowels and Spread Rate

- Rubber Flooring, over smooth burnished concrete – ($\frac{3}{32}$ " x $\frac{3}{32}$ " x $\frac{3}{32}$ " v notch) up to 110 SF/gal.
- Rubber Flooring, over rough broomed concrete – ($\frac{1}{8}$ " x $\frac{1}{8}$ " x $\frac{1}{16}$ " v notch) up to 90 SF/gal.
- Engineered Wood Flooring, over Rubber – ($\frac{3}{16}$ " x $\frac{1}{4}$ " x $\frac{3}{8}$ " v notch) up to 60 SF/gal.
- Parquet, over Rubber – ($\frac{5}{32}$ " x $\frac{1}{8}$ " x $\frac{3}{16}$ " v notch) up to 70 SF/gal.
- LVT/P, over Rubber – ($\frac{1}{16}$ " x $\frac{1}{16}$ " x $\frac{1}{16}$ " v notch) up to 150 SF/gal.



Cure Time until Normal Traffic

- Between 24 and 48 hours

Temperature Range during Installation

- 50°–90°F

Relative Humidity Range during Installation

- 30%–85%

Packaging Size

- 4 gal. Metal Pail
- 36 per pallet

Color

- Grey

VOC (Rule 1168 calc.) [g/L]

- 30

Storage

- Dry

Shelf Life

- 9 Months in original, unopened container

Shear Strength

- 189 psi (1.3 N/mm²)

Open Time	30% R/H	50% R/H	80% R/H
50°F/10°C	1½ hours	1¼ hours	1 hour
70°F/21°C	1¼ hours	1 hour	45 mins.
90°F/32°C	1 hour	45 mins.	30 mins.